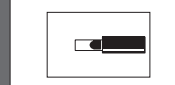
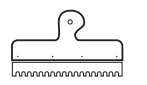




# SCHÖNOX US

## Cement Based Self-leveling Compound

Suitable on cement and gypsum based substrates. Designed for fast leveling in interior and exterior areas. SCHÖNOX US can be installed above 1/8" up to 3".



### Product characteristics

- EMICODE EC 1<sup>PLUS</sup>: very low emission
- for interior and exterior use
- water and frost resistant, no moisture vapor emission limitations on properly prepared concrete
- self-leveling
- suitable on underfloor heating systems
- low shrinkage
- pumpable
- suitable for castor wheel loadings
- layer thicknesses above 1/8" up to 3"
- tested in accordance with ASTM C1708
- exceeds minimum Ff/FI requirements of ASTM and ACI when installed in accordance with the guidelines

### Applications

**SCHÖNOX US is suitable for filling, smoothing and leveling of substrates:**

- under flexible coverings
- under interior wood floor, layer thickness at least 1/4"
- under ceramic tiles and stone

**as well as for filling, smoothing and leveling of unheated, cement based substrates under:**

- SCHÖNOX Moisture Mitigation Systems

### Substrates

**SCHÖNOX US is suitable on:**

- concrete, cement substrates
- gypsum substrates
- OSB board, plywood (well screwed down or bonded) prior to install flexible coverings
- old substrates such as ceramic tiles and terrazzo
- old, water-resistant adhesive residues

### Requirements of substrate

- Subfloors must be smooth, sound, clean, dry and free of any contaminants which may hinder adhesion.
- Surface treatments or any "friable" areas of the subfloor must be mechanically removed back to a sound base and the substrate repaired with SCHÖNOX repair compounds as required.
- This product is not a vapor barrier and will allow free passage of moisture. Follow the directions of the floor covering manufacturer regarding the maximum allowable substrate moisture content and test the substrate prior to installing SCHÖNOX US. Where substrate moisture exceeds the maximum allowed then application of SCHÖNOX MR 18, SCHÖNOX EPA or SCHÖNOX EPA RAPID may be used to suppress residual moisture.

- Do not use SCHÖNOX US where hydrostatic pressure conditions exist or where moisture vapor emissions exceed the recommended levels.
- Gypsum substrates should always be dry. Do not use moisture mitigation systems on gypsum substrates.
- Old water-soluble adhesives should be removed completely, old water-resistant adhesives should be mechanically removed as far as possible. The complete mechanical removal of cutback (i.e. grinding, sanding, blasting) can be hazardous as old cutback adhesive may contain asbestos. Do not sand or grind adhesive residue. Refer to the Resilient Floor Covering Institute's publication "recommended work practice for removal of resilient floor coverings" for instruction. Prime remaining adhesive residues accordingly.
- Old floors such as ceramic tiles should be thoroughly cleaned and abraded.
- The requirements of the relevant valid standards (such as ASTM 2873-13), guidelines and data sheets apply.

### Priming

- **porous substrates such as:**
  - concrete, cement substrates prime with SCHÖNOX VD (1 : 3) or KH FIX.
- **non porous, smooth, sound substrates such as:**
  - ceramic tiles
  - old water-resistant adhesive residues, removed as far as possible prime with SCHÖNOX SHP or SCHÖNOX FP.
- **gypsum substrates such as (sanded and vacuumed)** prime with SCHÖNOX KH FIX

### Mixing ratio

- mix each 25kg / 55lb. bag with 4.5 liters / 4.7 quarts of water
- we recommend to extend SCHÖNOX US with dry, clean aggregate (aggregate is added last) at a layer thickness above 1.5": Type and amount of aggregate used will affect product performance. As qualities of locally available aggregates vary, we recommend to perform tests prior to use on a larger scale.

Do not overwater! Foam while mixing, or settling of the sand aggregate while placing, indicates overwatering.

### Recommended method of working

- Using a clean mixing drum, add SCHÖNOX US to cold, clean water to form a

### Technical data

- pot life: approx. 40 minutes at 68°F
- ready for foot traffic: approx. 4 hours
- ready for covering:
  - after approx. 24 hours up to 1/4"
  - after approx. 48 hours up to 3/8"
  - for ceramic tiles: when walkable
- working temperature: 41°F - 90°F
- coverage per unit: approx. 50 sq.ft. at 1/8" (depending on substrate conditions and aggregate used)
- compressive strength (ASTM C109): 4250 psi / 25 N/mm<sup>2</sup> / 300 kg/cm<sup>2</sup> after 28 days 2000 psi / 12 N/mm<sup>2</sup> / 135 kg/cm<sup>2</sup> after 1 day
- flexural strength (ASTM C348): approx. 1000 psi / 6 N/mm<sup>2</sup> after 28 days
- tensile strength (ASTM C1583): above 350 psi / 2 N/mm<sup>2</sup> after 3 days
- initial Set (ASTM C191): approx. 80 minutes
- final Set (ASTM C191): approx. 95 minutes
- cured density: 119 lbs. / cu.ft.
- UL-classified in accordance with ASTM E84 (ANSI/UL 723): Flame Spread 0; Smoke Development 0

All values are approximate, are subject to local climatic fluctuations based upon conditions at 70°F with atmosphere of less than 65 % relative humidity following the recommended mixing ratio. Do not install underlayment or topping before the substrate has dried thoroughly.



# SCHÖNOX US

homogeneous mixture. Mix thoroughly for approx. 3 minutes using a heavy-duty drill (min. 600 rpm) to obtain a lump-free mix. Then pour the mix and spread using a smoothing trowel. Even surfaces are easily achieved using a pin leveler. In higher thicknesses using a spike roller is recommended.

- Contact to vertical structures should be avoided by putting in SCHÖNOX FOAMTAPE or SCHÖNOX RS 50. Avoid direct contact to metallic constructions (e.g. heating pipes), which can lead to corrosion.
- If a second layer of leveling compound is to be applied, prime the first layer with SCHÖNOX KH FIX after drying. The maximum layer thickness must not be exceeded in case of two layer applications. The second layer must not exceed the layer thickness of the first layer.
- Protect curing SCHÖNOX US layers from high ambient temperatures, direct sunlight and draughts.
- Clean tools in water immediately.

## Packaging

- 25kg / 55lb. net weight in paper bags

## Storage

- Store in cool and dry conditions.
- Shelf life: 18 months unopened.
- End of shelf life does not generally indicate the end of the products suitability for the intended use. Always test in a small area.

## Disposal

- Empty packaging and dispose of in accordance with federal, state and local waste disposal regulations.

## VOC Content

- 0g/l (calculated), SCAQMD 1113

## LEED

Contributes to LEED v4.1 certification of projects in the categories:

- EQc2 - 3 points  
Low-Emitting Materials
- MRC1 - up to 2 points  
Life-Cycle Impact Reduction
- MRC2 - 1 point  
Environmental Product Declaration
- MRC4 - 1 point  
Material Ingredients

## Environmental Product Declaration (EPD)

- Declaration number:  
EPD-DBC-20220217-IBF1-EN

## Instructions

- Always install an adequate number of properly located test areas, to include the finish flooring, to determine the suitability of the product for its intended use. As floor coverings vary, always contact and rely upon the floor covering manufacturer for specific directions such as maximum allowable moisture content, adhesive selection, and intended end use of the product.
- Low substrate temperatures and/or high ambient humidity require longer drying times.

## Precautions

- SCHÖNOX US contains Portland cement and sand aggregate. Avoid eye and skin contact. In case of contact, rinse immediately with plenty of water. In case of contact with eyes seek additional medical advice. Mix in a well ventilated area and avoid breathing powder or dust.
- Never mix with cement or additives other than SCHÖNOX approved products. Observe the basic rules of concrete work. Do not install below 41°F surface temperature. Install quickly if substrate is warm.

Prior to each use of any SCHÖNOX product, the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at [www.hpsubfloors.com](http://www.hpsubfloors.com), or by calling the HPS SCHÖNOX Technical Service Department at 855-391-2649. Nothing contained in any SCHÖNOX materials relieves the user of the obligation to read and follow the warnings and instruction for each SCHÖNOX product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to product use. This product data sheet supersedes all previous editions.



Management system certified to ISO 9001 and 14001 by SQS.

## In North America provided by:

HPS North America, Inc  
511 Wilhite Street Florence, AL 35630  
Phone: 256.246.0345  
Fax: 256.246.0346  
Email: [info@hpsubfloors.com](mailto:info@hpsubfloors.com)  
<http://www.hpsubfloors.com>



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